

部品：偏心滑套

| 项目 | X方向直径 | | | Y方向直径 | | | 直径 | | | 圆度 | | | 圆柱度 | | | 垂直度 | | |
|-----|--------------------------------------|--------|-------|--------------------------------------|--------|-------|--------------------------------------|--------|-------|-------|-------|--------|-------|-------|--------|-------|-------|--------|
| 规格值 | 20 ^{+0.04} _{+0.03} | | | 20 ^{+0.04} _{+0.03} | | | 20 ^{+0.04} _{+0.03} | | | 0.005 | | | 0.005 | | | 0.05 | | |
| 检具 | 测微仪 | | | 测微仪 | | | 三坐标 | | | 三坐标 | | | 三坐标 | | | 三坐标 | | |
| 单位 | mm | | | mm | | | mm | | | mm | | | mm | | | mm | | |
| 状态 | 镀层前 | 镀层后 | 变化量 | 镀层前 | 镀层后 | 变化量 | 镀层前 | 镀层后 | 变化量 | 镀层前 | 镀层后 | 变化量 | 镀层前 | 镀层后 | 变化量 | 镀层前 | 镀层后 | 变化量 |
| 1 | 20.042 | 20.044 | 0.002 | 20.042 | 20.045 | 0.003 | 20.041 | 20.044 | 0.003 | 0.003 | 0.005 | 0.002 | 0.008 | 0.007 | -0.001 | 0.014 | 0.015 | 0.001 |
| 2 | 20.034 | 20.037 | 0.003 | 20.034 | 20.037 | 0.003 | 20.034 | 20.036 | 0.002 | 0.004 | 0.005 | 0.001 | 0.008 | 0.008 | 0.000 | 0.013 | 0.013 | 0.000 |
| 3 | 20.036 | 20.040 | 0.004 | 20.036 | 20.039 | 0.003 | 20.034 | 20.038 | 0.004 | 0.002 | 0.004 | 0.002 | 0.006 | 0.008 | 0.002 | 0.008 | 0.008 | 0.000 |
| 4 | 20.036 | 20.040 | 0.004 | 20.036 | 20.039 | 0.003 | 20.034 | 20.038 | 0.004 | 0.004 | 0.005 | 0.001 | 0.007 | 0.008 | 0.001 | 0.014 | 0.015 | 0.001 |
| 5 | 20.034 | 20.037 | 0.003 | 20.034 | 20.036 | 0.002 | 20.035 | 20.037 | 0.002 | 0.007 | 0.004 | -0.003 | 0.008 | 0.007 | -0.001 | 0.008 | 0.006 | -0.002 |
| 6 | 20.038 | 20.042 | 0.004 | 20.038 | 20.042 | 0.004 | 20.038 | 20.041 | 0.003 | 0.003 | 0.011 | 0.008 | 0.007 | 0.012 | 0.005 | 0.012 | 0.012 | 0.000 |
| 7 | 20.036 | 20.040 | 0.004 | 20.036 | 20.039 | 0.003 | 20.034 | 20.038 | 0.004 | 0.002 | 0.004 | 0.002 | 0.006 | 0.007 | 0.001 | 0.033 | 0.036 | 0.003 |
| 8 | 20.040 | 20.042 | 0.002 | 20.039 | 20.043 | 0.004 | 20.038 | 20.041 | 0.003 | 0.004 | 0.005 | 0.001 | 0.008 | 0.009 | 0.001 | 0.002 | 0.002 | 0.000 |
| 9 | 20.043 | 20.044 | 0.001 | 20.042 | 20.044 | 0.002 | 20.040 | 20.041 | 0.001 | 0.007 | 0.003 | -0.004 | 0.009 | 0.008 | -0.001 | 0.009 | 0.010 | 0.001 |
| 10 | 20.033 | 20.036 | 0.003 | 20.034 | 20.035 | 0.001 | 20.034 | 20.035 | 0.001 | 0.003 | 0.003 | 0.000 | 0.007 | 0.007 | 0.000 | 0.008 | 0.007 | -0.001 |
| 均值 | 20.037 | 20.040 | 0.003 | 20.037 | 20.040 | 0.003 | 20.036 | 20.039 | 0.003 | 0.004 | 0.005 | 0.001 | 0.007 | 0.008 | 0.001 | 0.012 | 0.012 | 0.000 |
| 最小值 | 20.033 | 20.036 | 0.001 | 20.034 | 20.035 | 0.001 | 20.034 | 20.035 | 0.001 | 0.002 | 0.003 | -0.004 | 0.006 | 0.007 | -0.001 | 0.002 | 0.002 | -0.002 |
| 最大值 | 20.043 | 20.044 | 0.004 | 20.042 | 20.045 | 0.004 | 20.041 | 20.044 | 0.004 | 0.007 | 0.011 | 0.008 | 0.009 | 0.012 | 0.005 | 0.033 | 0.036 | 0.003 |